

## ACRYLICFOAM® LP

ACRYLICFOAM® is a closed-cell rigid PMI (Polymethacrylimide) foam, which used as the core of lightweight sandwich structure.

LP is an improved and economic grade. It is suitable for low-medium temperature curing epoxy resin system and suitable (based on density) for various curing processes (Autoclave, vacuum infusion, RTM, VARTM, VARI, HP-RTM, etc.). It also can be easily thermoformed or CNC machined. The design of the cells in this grade and the closed cell structure of the foam ensure a good balance between peel strength and product weight when building sandwich structure parts.

## TYPICAL PROPERTY VALUES

### ACRYLICFOAM® LP-MC

MC is a medium cell structure, which can get a good balance between peel strength and light weight requirements.

| Properties           | Unit    | 31 LP-MC | 51 LP- MC | 71 LP- MC | 110 LP- MC | Standard   |
|----------------------|---------|----------|-----------|-----------|------------|------------|
| Density              | kg/m³   | 32       | 52        | 75        | 110        | ISO 845    |
|                      | lbs/ft³ | 2        | 3.25      | 4.68      | 6.87       | ASTM D1622 |
| Compressive Strength | MPa     | 0.4      | 0.9       | 1.6       | 3.4        | ISO 844    |
|                      | psi     | 58.01    | 130.53    | 232.06    | 493.13     | ASTM D1621 |
| Tensile Strength     | MPa     | 1        | 1.9       | 2.3       | 3.4        | ISO 527-2  |
|                      | psi     | 145.04   | 275.57    | 333.59    | 493.13     | ASTM D638  |
| Shear Strength       | MPa     | 0.4      | 0.8       | 1.3       | 2.4        | DIN 53294  |
|                      | psi     | 58.01    | 116.03    | 188.55    | 348.09     | ASTM C273  |
| Elastic Modulus      | MPa     | 33       | 65        | 90        | 152        | ISO 527-2  |
|                      | psi     | 4786.24  | 9427.45   | 13053.40  | 22045.74   | ASTM D638  |
| Shear Modulus        | MPa     | 14       | 22        | 33        | 57         | DIN 53294  |
|                      | psi     | 2030.53  | 3190.83   | 4786.24   | 8267.15    | ASTM C273  |
| Elongation at Break  | %       | 3.5      | 3.5       | 3.5       | 3.5        | ASTM D638  |
| HDT                  | °C      | 165      | 165       | 165       | 165        | DIN 53424  |
|                      | °F      | 329      | 329       | 329       | 329        |            |

The above technical data are typical values at nominal densities



## Sales Range

| Grade  | Size (mm) | Standard Sheet Thickness (mm) | Possible Sheet Thickness (mm) |
|--------|-----------|-------------------------------|-------------------------------|
| 31 LP  | 2500*1250 | 100                           | 1-145mm                       |
| 51 LP  | 2500*1250 | 90                            | 1-130mm                       |
| 71 LP  | 2500*1250 | 80                            | 1-115mm                       |
| 110 LP | 2160*1100 | 70                            | 1-100mm                       |

Thickness tolerance $\pm$  (0.5mm), others are available upon request

## Disclaimer

Our technical advice on the applications of our products is given without obligation.  
The buyer is responsible for their use and processing, and is also liable for observing any third-party rights.

Technical data concerning our products are typical values. Subject to alteration.

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